

VALUE-CHAIN OF BIOFUELS

Fundamentals, Technology, and Standardization

Edited by
Suzana Yusup
Nor Adilla Rashidi



Value-Chain of Biofuels

This page intentionally left blank

Value-Chain of Biofuels

Fundamentals, Technology, and Standardization

Edited by

SUZANA YUSUP

Higher Institution of Centre of Excellence (HICoE) Centre for Biofuel
and Biochemical Research, Institute of Self-Sustainable Building,
Department of Chemical Engineering, Universiti Teknologi PETRONAS,
Seri Iskandar, Malaysia

NOR ADILLA RASHIDI

Higher Institution of Centre of Excellence (HICoE) Centre for Biofuel
and Biochemical Research, Institute of Self-Sustainable Building,
Department of Chemical Engineering, Universiti Teknologi PETRONAS,
Seri Iskandar, Malaysia



Elsevier

Radaweg 29, PO Box 211, 1000 AE Amsterdam, Netherlands

The Boulevard, Langford Lane, Kidlington, Oxford OX5 1GB, United Kingdom

50 Hampshire Street, 5th Floor, Cambridge, MA 02139, United States

Copyright © 2022 Elsevier Inc. All rights reserved.

No part of this publication may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, recording, or any information storage and retrieval system, without permission in writing from the publisher. Details on how to seek permission, further information about the Publisher's permissions policies and our arrangements with organizations such as the Copyright Clearance Center and the Copyright Licensing Agency, can be found at our website: www.elsevier.com/permissions.

This book and the individual contributions contained in it are protected under copyright by the Publisher (other than as may be noted herein).

Notices

Knowledge and best practice in this field are constantly changing. As new research and experience broaden our understanding, changes in research methods, professional practices, or medical treatment may become necessary.

Practitioners and researchers must always rely on their own experience and knowledge in evaluating and using any information, methods, compounds, or experiments described herein. In using such information or methods they should be mindful of their own safety and the safety of others, including parties for whom they have a professional responsibility.

To the fullest extent of the law, neither the Publisher nor the authors, contributors, or editors, assume any liability for any injury and/or damage to persons or property as a matter of products liability, negligence or otherwise, or from any use or operation of any methods, products, instructions, or ideas contained in the material herein.

British Library Cataloguing-in-Publication Data

A catalogue record for this book is available from the British Library

Library of Congress Cataloging-in-Publication Data

A catalog record for this book is available from the Library of Congress

ISBN: 978-0-12-824388-6

For Information on all Elsevier publications
visit our website at <https://www.elsevier.com/books-and-journals>

Publisher: Candice Janco

Acquisitions Editor: Peter Adamson

Editorial Project Manager: Leticia M. Lima

Production Project Manager: Kamesh Ramajogi

Cover Designer: Miles Hitchen

Typeset by MPS Limited, Chennai, India



Contents

List of contributors

xiii

Preface

xxi

1. Overview of biomass conversion to biofuels	1
Kin Wai Cheah, Martin J. Taylor, Geraint Evans, Abby Samson and Vasiliki Skoulou	
Abbreviations	1
1.1 Introduction	1
1.2 Lignocellulosic biomass feedstock for biofuels production	5
1.3 Pretreatments of lignocellulosic biomass waste	12
1.4 Conversion methods of biomass waste to biofuels	17
1.5 Challenges, opportunities, and future perspectives	33
1.6 Conclusion	35
Acknowledgments	36
References	36
2. Conversion of biomass to biofuels	49
Mohd Azlan Mohd Ishak, Asnida Yanti Ani, Syarifah Nursyimi Azlina Syed Ismail, Muhammad Luqman Md Ali and Razi Ahmad	
Abbreviations	49
2.1 Conversion of biomass to biofuels	49
2.2 Thermochemical conversion technology of biomass to biofuels	51
2.3 Biochemical conversion	54
2.4 Transesterification	59
2.5 Conclusion	62
Acknowledgments	63
References	63
3. Biomass classification and characterization for conversion to biofuels	69
Zul Ilham	
Abbreviations	69
3.1 Introduction	69
3.2 Biomass composition analysis	70
3.3 Biomass-derived lipid for biodiesel	73

3.4 Catalysts for biodiesel production	78
3.5 Conclusion	83
References	83
4. Thermal degradation behavior and kinetic modeling of green solvents-delignified biomass: a sustainable biomass-to-energy approach	89
Andy Law Kai Wen, Juan Jing Chew, Chung Loong Yiin and Serene Sow Mun Lock	
Abbreviations	89
4.1 Introduction	89
4.2 Methodology	93
4.3 Results and discussion	95
4.4 Conclusions	100
Acknowledgments	101
References	101
5. Pretreatment of fiber-based biomass material for lignin extraction	105
Syazmi Zul Arif Hakimi Saadon, Noridah Binti Osman and Suzana Yusup	
Abbreviations	105
5.1 Introduction	105
5.2 Pretreatment	106
5.3 Background of lignin	114
5.4 Lignin extraction	118
5.5 Biomass applications in Malaysia	121
5.6 Conclusions	124
Acknowledgments	126
References	126
6. Microalgae cultivation for sustainable biofuel production	137
Sze Yu Chua, Yoke Wang Cheng, Man Kee Lam, Yaleeni Kanna Dasan, Wan Nadiah Amalina Kadir, Siti-Suhailah Rosli, Jun Wei Lim, Inn Shi Tan and Steven Lim	
Abbreviations	137
6.1 Introduction	137
6.2 Suspended cultivation	139
6.3 Attached cultivation	142
6.4 Life cycle assessment of microalgae conversion to biofuels	148
6.5 Other microalgae applications	152
6.6 Conclusions	155
Acknowledgments	155
References	155

7. Hydrothermal liquefaction of algal biomass to bio-oil	159
Jonas Karl Christopher N. Agutaya, Armando T. Quitain, Yik Lam Kam, Siti Zullaikah, Joseph Auresenia, Raymond R. Tan, Suttichai Assabumrungrat and Tetsuya Kida	
Abbreviations	159
7.1 Introduction	159
7.2 Algae as a feedstock	160
7.3 Harvesting of algae	164
7.4 Hydrothermal liquefaction	167
7.5 Conclusions	174
References	175
8. Alternative jet fuels: biojet fuels' challenges and opportunities	181
Rozzeta Dolah, Salman Zafar and Mohamad Zaki Hassan	
Abbreviations	181
8.1 Introduction	181
8.2 Biooil refinement	186
8.3 Feedstock sustainability/potential biomass feedstock	189
8.4 Conclusions	192
Acknowledgements	193
References	193
9. Bioprocessing of sustainable renewable biomass for bioethanol production	195
Mohd Asyraf Kassim, Tan Kean Meng, Ramizah Kamaludin, Azieyati Hani Hussain and Nurul Adela Bukhari	
Abbreviation	195
9.1 Introduction	195
9.2 Bioethanol from renewable biomass	196
9.3 Pretreatment of the renewable biomass	203
9.4 Hydrolysis of the renewable biomass	212
9.5 Bioethanol formation	216
9.6 Strain improvement	221
9.7 Conclusions	224
Acknowledgment	225
References	225

10. Utilization of agricultural biomass for bio-butanol production	235
Mohamad Faizal Ibrahim, Nur Nabila Talib, Nur Haziqah Alias, Izza Nadira Abu Bakar, Suraini Abd Aziz and Phang Lai Yee	
Abbreviations	235
10.1 Introduction	235
10.2 Agricultural biomass	236
10.3 Agricultural biomass for bioenergy	237
10.4 Bio-butanol from agricultural biomass	238
10.5 Bio-butanol	239
10.6 Conclusions	244
Acknowledgements	244
References	245
11. Oil palm biomass zero-waste conversion to bio-succinic acid	249
Shuhaida Harun, Abdullah Amru Indera Luthfi, Peer Mohamed Abdul, Nurul Adela Bukhari and Jamaliah Md Jahim	
Abbreviations	249
11.1 Introduction	250
11.2 Oil palm biomass chemical potential	251
11.3 Reaping the benefits from biomass conversion	256
11.4 Historical perspective and importance of succinic acid	264
11.5 Bioconversion of carbon intermediates to bio-succinic acid	266
11.6 Issues/challenges and way forward	272
References	273
12. Iso-conversional kinetic and thermodynamic analysis of catalytic pyrolysis for palm oil wastes	277
Siaw Weii Hii, Bridgid Lai Fui Chin, Fanthagirossi Stuard Anak Majing, Huei Yeong Lim, Adrian Chun Minh Loy, Chung Loong Yiin, Suzana Yusup, Armando T. Quitain, Menandro N. Acda, Pornkamol Unrean and Elisabeth Rianawati	
Abbreviations	277
12.1 Introduction	277
12.2 Experiment materials and methods	279
12.3 Results and discussions	284
12.4 Conclusions	298
Acknowledgments	298
References	298

13. Recent progress in modeling and simulation of biomass conversion to biohydrogen	301
Abrar Inayat, Rumaisa Tariq, Ola Alsaïdi, Muhammad Shahbaz, Zakir Khan, Chaouki Ghenai and Tareq Al-Ansari	
Abbreviations	301
13.1 Introduction	301
13.2 Kinetic modeling for biohydrogen production	303
13.3 Equilibrium modeling and simulation for biohydrogen production	307
13.4 Computational fluid dynamics modeling for biohydrogen production	309
13.5 Future prospective	311
13.6 Conclusions	311
References	311
14. Realizing higher value output from biomass conversion to biogas through the production of biohydrogen, biomethane, and biohythane	317
Shaliza Ibrahim and Azam Akhbari	
Abbreviations	317
14.1 Introduction to biogas production	317
14.2 Oil palm by-products as largely untapped biomass resources	318
14.3 Anaerobic digestion	320
14.4 Operational parameters for anaerobic treatment systems	321
14.5 Anaerobic bioreactor configurations	322
14.6 Revisiting biohydrogen	323
14.7 Biohythane	327
14.8 Bridging the gaps	327
Acknowledgments	331
References	331
15. Technical readiness level of biohydrogen production process and its value chain	335
Muhammad Shahbaz, Tareq Al-Ansari, Abrar Inayat and Muddasser Inayat	
Abbreviations	335
15.1 Introduction	335
15.2 Combustion	338
15.3 Gasification	339
15.4 Pyrolysis	341
15.5 Liquefaction	343
15.6 Challenges and barrier for commercialization	344
15.7 Way forward	346

15.8 Conclusion	347
Acknowledgments	347
References	348
16. Experimental investigation of the characterization of emissions from waste cooking oil biodiesel	357
Sajjad Porgar, Nejat Rahmanian, Asad Ibrar, Jian-Ping Li, Raj Patel and Xiuquan Sun	
Abbreviations	357
16.1 Introduction	357
16.2 Procedure	359
16.3 Materials and equipment	359
16.4 Results and discussion	362
16.5 Conclusion	375
Acknowledgments	376
References	376
17. Techno-economic analysis of biomass thermochemical conversion to biofuels	379
Yi Fang, Wangliang Li and Siming You	
Abbreviations	379
17.1 Introduction	379
17.2 Thermochemical conversion pathways	380
17.3 Techno-economic analysis	383
17.4 Challenges for tea of the thermochemical pathway	389
17.5 Conclusions	389
References	389
18. Economical aspect in biomass to biofuel production	395
Pritam Bardhan, Anuron Deka, Satya S. Bhattacharya, Manabendra Mandal and Rupam Kataki	
Abbreviations	395
18.1 Introduction	395
18.2 Biomass selection	396
18.3 Biofuel production technologies: pros and cons	399
18.4 Scalability and economics of available techniques: an insight	412
18.5 Role of country's economy-policy formulation and execution	416
18.6 Conclusions and perspective	417
References	418

19. Biomass supply chain management and challenges	429
Chun Hsion Lim, Sue Lin Ngan, Wendy Pei Qin Ng, Bing Shen How and Hon Loong Lam	
Abbreviation	429
19.1 Introduction	429
19.2 Challenges associated with the biomass supply chain for biofuel production	431
19.3 Hazard and operability analysis approach	432
19.4 Critical review of biomass supply chain system challenges: hazard and operability analysis review approach	433
19.5 Conclusion	441
Acknowledgments	442
References	442
 20. Biomass supply chain synthesis and optimization	 445
Wendy Pei Qin Ng, Bing Shen How, Chun Hsion Lim, Sue Lin Ngan and Hon Loong Lam	
Abbreviations	445
20.1 Introduction	446
20.2 Mathematical formulation of biomass supply chain	447
20.3 Multicriteria optimization of biomass supply chain	450
20.4 Further reading	475
20.5 Conclusion	477
Acknowledgment	477
References	477
 21. Oil palm biomass value chain for biofuel development in Malaysia: part I	 481
Soh Kheang Loh, Harrison Lik Nang Lau, Jalil Nursyairah, Daryl Jay Thaddeus and Vijaya Subramaniam	
Abbreviations	481
21.1 Introduction	481
21.2 First-generation biofuels (palm biodiesel)	483
21.3 Advanced biofuels	494
21.4 Supply chain optimization (palm oil and oil palm biomass)	498
21.5 Conclusion	500
Acknowledgments	501
References	501

22. Oil palm biomass value chain for biofuel development in Malaysia: part II	505
Soh Kheang Loh, Abu Bakar Nasrin, Mohamad Azri Sukiran, Nurul Adela Bukhari and Vijaya Subramaniam	
Abbreviations	505
22.1 Introduction	505
22.2 Second-generation biofuels	507
22.3 Policies related to biogas deployment	525
22.4 Issues and challenges	526
22.5 Conclusion	528
Acknowledgments	529
References	530
 23. Renewable energy transformation in Malaysia through bioenergy production: Policy insights from spatially-explicit modeling	 535
Muhammad Nurariffudin Mohd Idris and Haslenda Hashim	
Abbreviations	535
23.1 Introduction	535
23.2 Policies insights from spatially-explicit modeling	540
23.3 Conclusions	549
Acknowledgments	551
References	551
 24. Production, regulation, and standardization of biofuels: a Philippine perspective	 553
Menandro N. Acda	
Abbreviations	553
24.1 Introduction	553
24.2 Biofuels standard and regulations	560
24.3 Biofuel incentives	564
24.4 Biofuel research and development	565
24.5 Phillippines biofuel roadmap	566
24.6 Conclusions	566
References	567
 <i>Index</i>	 <i>571</i>

CHAPTER 4

Thermal degradation behavior and kinetic modeling of green solvents-delignified biomass: a sustainable biomass-to-energy approach

Andy Law Kai Wen¹, Juan Jing Chew¹, Chung Loong Yiin² and Serene Sow Mun Lock³

¹Faculty of Engineering, Computing and Science, Swinburne University of Technology, Sarawak, Malaysia

²Department of Chemical Engineering and Energy Sustainability, Faculty of Engineering, Universiti Malaysia Sarawak (UNIMAS), Sarawak, Malaysia

³CO₂ Research Center (CO2RES), Department of Chemical Engineering, Universiti Teknologi PETRONAS, Seri Iskandar, Malaysia

Abbreviations

AIL	Acid insoluble lignin
ASL	Acid soluble lignin
DTG	Differential thermogravimetric
EFB	Empty fruit bunch
KAS	Kissinger-Akahira-Sunose
LTTMs	Low-transition-temperature mixtures
MSW	Malic acid-sucrose-water
TG	Thermogravimetric
TGA	Thermogravimetric analysis

4.1 Introduction

The depletion of fossil fuels has resulted in an inadequate amount of fossil fuels left to support the ever-growing demand for energy and further leads to the surge in global dependency on the nonrenewable fossil fuels to sustain the current energy demand. Thus, it is necessary for mankind to have an alternative source of energy, which is renewable and sustainable [1]. In this sense, the conversion of lignocellulosic biomass to value-added products such as biofuels and biochemicals has gained its popularity as lignocellulosic biomass resources are readily available, cheap, and renewable [2]. Lignocellulosic biomass consists of three main components, namely cellulose, hemicellulose, and lignin. The content of these components varies according to the type of lignocellulosic biomass whereby oil palm biomass is one of the most abundant biomass.

Index

Note: Page numbers followed by “*f*” and “*t*” refer to figures and tables, respectively.

A

- Acetogenesis, 19, 57
- Acid hydrolysis, 119
- Acid pretreatment method, 210–211
- Acid-based hydrolysis, 58
- Acid-catalyzed transesterification, 78–79
- Acidogenesis, 19, 57
- Acidolysis. *See* Acid hydrolysis
- Actinobacillus succinogenes*, 250, 519
- Advanced biofuels, 494–497
- Agricultural biomass, 235–236
 - bio-butanol from, 238–239, 241*t*
 - for bioenergy, 237–238
 - categories, 236
 - chemical composition of, 237*t*
- Agricultural mills, 547–549, 548*f*
- Agriculture, lignin application in, 123–124
- Alcogas, 555
- Alcohol dehydrogenase gene (ADH), 223
- Algae
 - as feedstock, 160–164, 161*f*
 - harvesting of, 164–167
 - advantages and disadvantages, of various technologies, 168*t*
 - dewatering process, 167
 - thickening, 165–167
 - macroalgae, 162*t*
 - microalgae, 162*f*, 162*t*
- Allogenic organic materials (AOM), 165
- Alkali and alkaline earth metals (AAEM), 31
- Alkali hydrolysis, 119
- Alkali index, 509*f*
- Alkaline catalyzed transesterification, 78–79
- Alkaline pretreatment method, 211
- Alkalinity, 321
- Aluminosilicates. *See* Zeolites
- Ammonia based pretreated biomass, 263
- Ammonia fiber expansion (AFEX), 259–260, 263
- Ammonia-based pretreatment, 259–260
- Amylopectine, structure of, 197*f*
- Amylose, structure of, 197*f*
- Anaerobic bioreactor configurations, 322–323
- Anaerobic conversion, steps in, 324*f*
- Anaerobic digestion (AD), 55–58, 317, 319–321, 327–329
 - acetogenesis, 57
 - acidogenesis, 57
 - for biogas production, 18–20
 - enzymatic hydrolysis, 55–57
 - methanogenesis, 57–58
 - process of, 19–20
 - stages of, 19*f*
- Anaerobic process, 21, 317–318, 320–321, 325
- Anaerobic treatment systems, operational parameters for, 321–322
- Analytical hierarchy process (AHP), 452, 466–468
- Andrew models, 306–307
- Arabinoxylan, primary structure of, 253*f*
- Arrhenius model, 304
- Artificial water systems, 140
- Ash, 72–73
- Attached cultivation method, 142–148, 142*f*
 - biofilm development, 143–144, 143*f*
 - challenges of, 147–148
 - enclosure approach, 144–147, 144*f*
 - nonenclosure approach, 144–147, 144*f*, 145*t*
- Auto-flocculation, 165–166
- Automatic Pricing Mechanism scheme, 535–536
- Available techniques, scalability and economics of, 412–416

B

- B5, B7
 - and B10 program, implementation of, 486–489
- B20 and B30 vehicle trials, 492*t*
- B20/beyond, 489–490
- B100 field test, DBKL UD truck used for, 493*f*
- Bacillus firmus* K-1, 402–403
- Bacillus licheniformis*, 325
- Ball milling, 12–14, 13*f*
- BeWhere Malaysia model, 540–541, 547–549
- “BioActiv BD 100”, 565

- Bio-based succinic acid (BSA), 250–251, 264–266, 268–272
- Bio-butanol, 239–244
 - from agricultural biomass, 238–239, 239*t*
 - characteristics, 239–240, 240*t*
 - fermentation process, 241–244, 242*f*
 - microorganisms producing, 240–241, 241*t*
- Biocatalyst transesterification (BT), 82–83
- Biobar experimental kit (BEK), 514–516
- Biochemical conversion, of biomass, 54–59
 - anaerobic digestion, 55–58
 - fermentation, 58–59
 - transesterification, 59–62
- Biochemical processes, 4
- Bio-compressed natural gas (Bio-CNG), 524, 525*f*, 525*t*
- Biodiesel, 483, 558–560
 - heat of combustion for, 363*t*
 - oxygen emission of, 371
- Biodiesel production, catalysts for, 78–83
 - alkali and acid-catalyzed transesterification, 78–79
 - biocatalyst transesterification, 82–83
 - in situ transesterification, 81
 - microwave-assisted transesterification, 80
 - supercritical transesterification, 81–82
 - two-step acid base transesterification, 80
- Biodiesel production rig, 360*f*
- Bioenergy production, renewable energy
 - transformation in Malaysia
 - spatially-explicit modeling, policies insights
 - from, 540–549
 - achievement of decarbonization target, 549
 - agricultural mills, 547–549
 - BeWhere Malaysia model, 540–541
 - power and heat sectors, power tariff subsidy drives decarbonization in, 542–545
 - power, heat, and transport sectors, carbon price drives decarbonization in, 545–547
 - scenario description, 542
- Bioethanol (C₂H₅OH), 20, 195–196, 557–558
 - and biochemicals, 516–519
 - formation, 216–221, 217*t*, 218*f*
 - advantages and disadvantages of, 222*t*
 - consolidate bioprocessing, 220–221
 - separate hydrolysis and fermentation process, 218–219
 - simultaneous saccharification and fermentation process, 219–220
 - from renewable biomass, 196–203
 - first-generation, 196–198
 - second-generation, 199–201
 - third-generation, 201–203
- Bio-flocculation, 165–166
- Biofuel feedstock quality, 508*f*
- Biofuel incentives, 564–565
- Biofuel Industry Bill 2006, 485
- Biofuel production, economical aspect in biomass to
 - available techniques, scalability and economics of, 412–416
 - biofuel production technologies, 399–412
 - cleaning and pretreatment, 399–403
 - enzyme catalytic conversion, 408–409
 - hydrolysis, 403–404
 - pyrolysis, 409–412
 - saccharification and fermentation, 404–406
 - transesterification, 406–408
 - biomass selection, 396–399
 - cellulose, 397
 - composition, 396–399
 - energy conversion, 399
 - hemicellulose, 398
 - lignin, 398
 - starch, 398–399
 - country's economy-policy formulation and execution, role of, 416–417
- Biofuel production technologies, 399–412, 414*t*
 - challenges associated with the biomass supply chain for, 431–432
 - techno-economic studies of, 384*t*
- Biofuel research and development, 565
- Biofuel, representation of transformation of
 - biomass to, 401*f*
- Biofuels Act of 2006, 556, 558–559, 564–566
- Biofuels Law, 560–561
- Biofuels standard and regulations, 560–563
- Biofuels, 49
 - biochemical conversion route for, 34–35
 - biodiesel, 558–560
 - bioethanol, 557–558
 - biomass waste to, conversion methods, 17–33
 - biochemical routes, 17–22
 - thermochemical route, 22–31
 - challenges, opportunities, and future perspectives, 33–35

- conversion of biomass to, 49–51
- incentives, 564–565
- lignocellulosic biomass feedstock for, 5–11
- philippines biofuel roadmap, 566
- production pathways, 10*f*
- research and development, 565
- standard and regulations, 560–563
- types of, 9–11
- Biofuels, techno-economic analysis of biomass
 - thermochemical conversion to
 - techno-economic analysis, 383–389
 - catalytic fast pyrolysis and hydro-processing, 385
 - fast pyrolysis, 383–385
 - gasification, 386–387
 - hydrothermal liquefaction, 387–389
 - methodology, 383
 - pyrolysis, 383–386
 - slow pyrolysis, 385–386
 - thermochemical conversion pathways, 380–383
 - gasification, 382
 - hydrothermal liquefaction, 382–383
 - pyrolysis, 380–382
 - thermochemical pathway, challenges
 - for tea of, 389
- Biogas, 330*t*, 525*t*, 526–528, 527*f*
 - production, 317–318
- Biogas deployment, policies related to, 525–526
- Biogas Environmental Engineering Sdn. Bhd. (BEE), 520
- Biogas systems developed, performance of, 521*t*
- Biogas utilization option, 524–525
- Biohydrogen, 318, 324–325
 - revisiting, 323–327
- Biohydrogen production
 - from biomass, thermochemical conversion
 - routes of, 336*f*
 - computational fluid dynamics modeling for, 309–310
 - equilibrium modeling and simulation for, 307–309, 308*t*
 - kinetic modeling for, 303–307
- Biohydrogen production process/value chain,
 - technical readiness level of
 - combustion, 338–339
 - commercialization, challenges and barrier for, 344–346
 - biomass handling and storage, 346
 - supply chain, 346
 - technical challenges, 345
- gasification, 339–341
- liquefaction, 343–344
- pyrolysis, 341–343
- stakeholder relationship, 347
- way forward, 346–347
 - policy and investment, 346–347
 - social awareness and marketing, 346
- Biohythane, 327
- Biological pretreatment method, 209
- Biomass, 1–2, 49, 105, 302, 380, 528
 - to biofuels, conversion technology of, 51
 - biochemical, 54–59
 - thermochemical, 51–54
 - categories, 105
 - characteristics of, 50
 - composition analysis, 70–73
 - conversion to fuels, 3
 - derived lipid for biodiesel, 73–78
 - different organic, inorganic, and fluid matter
 - present in, 397*t*
 - different types of, 397*t*
 - feedstock compositions for, 71*t*
 - first-generation, 2
 - gasification of, 185
 - generations of, 49–50
 - lignocellulosic
 - availability of, 2
 - for biofuels production, 5–11
 - needs for, conversion into biofuels, 182
 - physiochemical properties of, 5–8
 - primary components of, 70
 - ash, 72–73
 - cellulose, 70–71
 - hemicellulose, 72
 - lignin, 72
 - volatile matter, 72
 - source of, 2
 - types of, for biofuel production, 50*f*
 - various conversion processes of, 401*f*
 - waste conversion pathways to biofuels, 7*f*
- Biomass conversion pathway, 459*f*
- Biomass conversion technology, 256–257, 302*f*
- Biomass-derived lipid, for biodiesel, 73–78
 - lipid feedstocks, for food security, 75–76
 - dirty waste and used recycled oil, 76–78
 - microalgae, 76

- Biomass-derived lipid, for biodiesel (*Continued*)
 - nonedible oil crops, 75–76, 75*t*
 - refined edible clean oil, 74–75
 - transesterification, 73–74, 73*f*
- Biomass gasification (BG), 386–387
- Biomass handling and storage, 346
- Biomass integrated gasification and Fisch-Tropsch (BOIG-FT), 387
- Biomass into energy, conversion of, 338
- Biomass pellet (PLT), 449
- Biomass preparation, 279
- Biomass recycling practices, system boundary in evaluation of, 498*f*
- Biomass reforming (BR), 386–387
- Biomass selection, 396–399
- Biomass supply chain management and challenges
 - biofuel production, challenges associated with the biomass supply chain for, 431–432
 - biomass supply chain system challenges, 433–441
 - hazard and operability analysis approach, 432–433
- Biomass supply chain synthesis/optimization
 - mathematical formulation of, 447–450
 - illustrative case study, 449–450
 - typical mathematical constraints for, 448–449
 - multicriteria optimization of, 450–475
 - analytical hierarchy process, 466–467
 - approaches, comparison of, 475
 - economic data, 460
 - environmental data, 460–463
 - illustrative case study, 457–467
 - max–min aggregation approach, 453
 - multiobjective function formulation, 451–457
 - principal component analysis-aided optimization approach, 454–457
 - social data, 464–466
 - technology selection, 467–471
 - transportation design, 471–475
 - weighted-sum approach, 451–453
- Biomass supply chain system, 436*f*
 - challenges, 433–441
- Biomass supply chain, 447
 - biorefinery synthesis, 449*f*
 - mathematical formulation of, 447–450
 - illustrative case study, 449–450
 - typical mathematical constraints for, 448–449
 - multicriteria optimization of, 450–475
 - multiobjective function formulation, 451–457
 - sustainability measurement, key indicators for, 451*f*
 - optimized illustration model of, 450*f*
 - optimum supply chain synthesis, parameters used for, 450*t*
 - typical movement or flow of, 446*f*
- Biomass-to-gaseous fuel, 519–525
- Biomass-to-liquid (BTL), 528
- Biomass-to-liquid fuel, 514–519
- Biomass-to-solid (BTS), 510–511, 528
- Biomass-to-solid fuel, 510–514
- Biomethane (BioCNG), 537–540
- Biooil
 - vs.* petroleum fuel, 187*t*
 - refinement, 186–189
 - upgrading methods, 188–189
 - chemical, 189, 190*t*
 - mapping of, 191*t*
 - physical, 188, 188*t*
 - property analysis, 189
 - uses of, 186–187
- Bio-oil production
 - challenges of, 33–34
 - pyrolysis and hydrothermal liquefaction for, 23–27
- Bio-SNG project, 341
- Bio-succinic acid, 264–270
 - advantages and disadvantages of, 268*t*
- Bio-succinic acid, oil palm biomass zero-waste conversion to
 - biomass conversion, benefits from, 256–263
 - ammonia based pretreated biomass, 263
 - ammonia-based pretreatment, 259–260
 - biomass conversion technology, 256–257
 - deep eutectic solvent pretreatment, 260–261, 263
 - enzymatic and chemical hydrolysis, 261–263
 - sodium hydroxide (NaOH) pretreated biomass, 261–263
 - sodium hydroxide pretreatment, 257–258
 - bio-succinic acid, carbon intermediates to, 266–272
 - bio-succinic acid, fermentative production of, 266–270

- oil palm-derived solid biomass, enhanced bio-succinic acid production from, 270–272
 - oil palm biomass chemical potential, 251–255
 - succinic acid, historical perspective and importance of, 264–266
 - bio-succinic acid, importance of, 264–266
 - historical perspective, 264
 - Briquettes, pellets/torrefied solid biofuel, 510–513
 - Bubble washing, 361–362
 - Bureau of Product Standards (BPS), 560–561
- C**
- Calcium oxide, 78–79
 - Calophyllum inophyllum oil, 406–408
 - Cambridge Electric Design Power 1401 Analog to Digital Converter, 359–360
 - Capital expenditure (CAPEX), 460
 - Carbon capture and storage (CCS), 3
 - Carbon dioxide (CO₂), 271, 278, 286, 339, 341, 358–359, 369, 369*f*, 370*f*, 520–522, 535–536, 540–542, 545–547, 549, 550*f*
 - Carbon monoxide (CO), 358–359, 367–369, 367*f*, 368*f*
 - Catalyst preparation, 279
 - Catalysts, 52
 - homogeneous, 60
 - heterogeneous, 60
 - types of, 26
 - Catalytic fast pyrolysis (CFP), 385
 - Catalytic fast pyrolysis and hydro-processing, 385
 - Catalytic fast pyrolysis with hydrogen supply (CFPHS), 380–381
 - Catalytic pyrolysis, 26
 - Catalytic transesterification, 59–60
 - Cellulase, 408
 - Cellulignin, 58
 - Cellulose, 70–71, 251–252, 397, 398*f*
 - Cellulose hydrolysis, 215
 - Centrifugation, 167
 - Chemical compositions, 508*f*
 - Chemical flocculation, 165–166
 - Chemical pretreatment, 14–16, 110
 - Chemrez Technologies, Inc., 565
 - Chlorella*, 494–495, 497*f*
 - Clean Air Act, 560–561
 - Cleaned syngas, 28
 - Cleaning and pretreatment, 399–403, 402*f*
 - Clostridium acetobutylicum*, solventogenesis fermentation by, 243, 243*f*
 - Clostridium pasteurianum*, 325
 - CO₂ reduction, microalgae in, 152–153
 - Coagulation, 165–166
 - Coats-Redfern model, 281–282, 289–298
 - Coconut methyl ester (CME), 556*f*, 559–561, 559*t*, 565
 - Coconut oil (CNO), 555, 555*f*, 558–560
 - Combined heat and power (CHP), 341, 513–514, 513*f*, 524, 537–540
 - Combustion and torque, heat of, 362–364
 - Combustion for diesel, heat of, 363*t*
 - Combustion, 3, 338–339, 365–367
 - Commercialization, challenges and barrier for, 344–346
 - Composition, 396–399
 - Computational fluid dynamics (CFD), 309–310, 310*t*
 - Consolidate bioprocessing (CBP), 220–221
 - Continuous stirred tank reactors (CSTR), 322, 325
 - Conventional process, bioethanol production, 197–198
 - Country's economy-policy formulation and execution, 416–417
 - Cradle to bioenergy (CTB), 148
 - Cradle to consumption (CTC), 148
 - Cradle to grave (CTG), 148
 - Crude palm oil (CPO), 483–484, 542, 545–547, 549
- D**
- Dark fermentation, biohydrogen production by, 325–326
 - Dark fermentation process, different continuous reactors operated under, 326*t*
 - Decarbonization target, achievement of, 549
 - Decision making, 537
 - Deep eutectic solvent (DES), 120–121, 260–261, 263
 - Deep eutectic solvent pretreatment, 260–261
 - Densification, 22–23
 - Department of Energy (DOE), 556, 560–561, 566
 - Department of Environment and Natural Resources (DENR), 555–556, 558, 560–561
 - Derivative thermogravimetric (DTG), 284–286, 285*f*, 288

Devolatilization, 288
 Dewatering process, 167
 Differential thermogravimetric (DTG), 94, 96–99, 98f
 Dilemma, 318
 Dirty oil-based biodiesels, 77t
 Disk milling, 12, 13f
 Dispersed air flotation, 166
 Dissolved air flotation, 166
 Distillation, 188t
 Dried long fiber (DLF), 446, 449
 Drop-in biofuels, 181–182
 feedstock sustainability/potential biomass feedstock, 189–192
 lipid-based raw materials for, 192
 resource base, and sustainability, 189–192
 technology options in, 183–186
 biochemical conversion process, 185–186
 oleochemical conversion process, 183–184, 184f
 production pathways, 183
 thermochemical conversion process, 184–185, 184f
Dunaliella salina, 62

E

Economic data, 460
 Edible feedstock, biofuel from, 483
Elaeis guineensis, 481–482
 Electrolysis, 166
 Electrolytic flotation, 166
 Electrophoresis, 166
 Empty fruit bunches (EFBs), 186, 499, 505–507, 510–518, 512f, 512t, 515t, 517f, 518f, 524
 kinetic modeling, 94–95
 lignin content, determination of, 93–94
 pretreatment of, 93
 thermogravimetric analysis, of untreated and delignified, 94
 Emulsification, 188t
 Energy conversion, 399
 Energy Research and Testing Laboratory Services (ERTLS), 561
 Energy Utilization Management Bureau (EUMB), 561
 Engine Control Unit, 367–368
 Engine, characteristics of, 360t
Enterobacter cloacae, 325

Environmental data, 460–463
 Environmental Quality Regulations, 524–526
 Enzymatic and chemical hydrolysis, 261–263, 262t
 Enzymatic hydrolysis process, 55–58, 110, 120, 212–216
 Enzyme catalytic conversion, 408–409, 410t
 Equivalence ratio (ER), 339–340
 EU's Renewable Energy Directive (EU RED), 498–499
 Eucalyptus tail gas reactive fast pyrolysis (ETGRFPH), 383–385
 Extracellular polymeric substance (EPS), 142, 143

F

Fast pyrolysis, 380–381, 383–385
 Fast pyrolysis with hydro-processing (FPH) technology, 383
 Fatty acids, 162–163
 Feed-in tariff (FiT), 526–528, 535–536
 Feedstock
 algae as, 160–164, 161f, 162t
 pretreatment of, 106
 Fermentation process, 58–59, 302–303
 acid/base pretreatment, 58
 for bio-butanol, 241–244, 242f
 for bioethanol production, 20–22
 enzymatic hydrolysis, 58
 of LCFA, 19
 process, 59
 of xylose-rich/pentose sugar, 224
 Fiber-based biomass, 105
 Filtration, 167
 First-generation bioethanol, 196–198
 First-generation biofuels, 2, 483–494
 First-generation biomass, 50
 Fischer–Tropsch synthesis, 28
 Five transportation modes, dimension and load limit of, 460t
 Flash pyrolysis, 160
 Flocculation, 165–166
 types of, 165–166
 Flotation technique, 166
 Fluidized bed (FB), 14
 Food and Agriculture Organization (FAO), 482
 Food supply, 416
 Forest Land Grazing Management Program, 558
 Free fatty acids (FFA), 484–485

Fresh fruit bunches (FFB), 250–251, 481–482, 483*f*, 484, 505–506, 506*t*, 513

F-T process, 185

Fuel consumption, 365–367, 366*f*

Fuel industries, lignin application in, 124

Full and partial load profiles, 362*t*

Full load

CO emission, 367*f*

CO₂ emission, 369*f*

NO_x emission, 370*f*

O₂, 372*f*

power curve and fuel consumption at, 364*f*

THC emission, 373*f*

G

Gaps, bridging, 327–331

Gases composition, 340

Gasification, 3, 53–54, 54*t*, 302–303, 339–341, 382, 386–387

catalysis in, 30–31

catalysts, 30–31

vs. pyrolysis, 33

for syngas production, 27–31, 27*f*, 29*t*

technology, 413–415

Gauss-Newton algorithm, 307–309

GC-FID test, 362

Geometric mean, 466–467

Global Green Synergy Sdn. Bhd., 511–512

Glycerol-3-phosphate dehydrogenase (GDP), 223–224

Glycolysis, 185–186

Gompertz model, 304, 306–307

Granular starch hydrolysis (GSH) process, 197–198

Gravity sedimentation, 166

Green supply chain management (GSCM), 446

Greenhouse gas (GHG), 159, 182, 277–278, 379–380, 385, 489, 493–494, 498–499, 517*f*, 519–522, 525–526, 535–537, 542

Grinding mills classes, 108*t*

Gross domestic product (GDP), 559–560, 565

Guidewords and parameters of Node 1, 437*t*

Gymnosperms' lignin, 253

H

Hammer milling, 12, 13*f*

Harvesting, of algae, 164–167

Hazard and Operability Analysis (HAZOP), 429–430, 432–441, 434*t*, 438*t*, 441*f*

Hazard and operability analysis study procedure, 433*f*

Healthcare, lignin application in, 124

Hemicellulose, 72, 252–253, 398, 398*f*

Heterogeneous catalysts, 79–80, 171–173, 172*f*

Higher biodiesel blend exploration, 489–492

Horriba EXSA-1500, 359–360

Hot vapor filtration (HVF), 188*t*

House Bill (HB), 555–556

Human toxicity potential by either inhalation/dermal exposure (HTPE), 464

Human toxicity potential by ingestion (HTPI), 464

Hydraulic retention time (HRT), 322–323

Hydrocarbon (HC), 358, 371–375

Hydrochloric (HCl) acid, for substrate pretreatment, 210–211

Hydrodeoxygenation upgradation (HDO), 52

Hydrogen deoxygenation and hydro-sulfurization (HDS), 381–382

Hydrogen, 318, 335

Hydrolysis, 19, 403–404

efficiency, 403–404

enzymatic, 55–57

lipid concentration effect on, 56–57, 57*t*

particle size and concentration on, effect of, 55–56, 56*t*

of renewable biomass, 212–216

Hydrothermal liquefaction (HTL), 53, 160, 167–174, 169*f*, 382–383, 387–389

alkali salts, base, and acid catalysts, 170–171

heterogeneous catalysts, 171–173, 172*f*

Hythane, 327

I

In situ transesterification (IST), 61–62, 81

Industrial Revolution, 159

Inhalable particulate matter (IPM), 379–380

Integrated anaerobic-aerobic bioreactor, 520–522

Integrated anaerobic-aerobic system, 522

Integrated gasification combined cycle (IGCC), 341

Intensification strategy, for biomass processing, 174

Inter- and intra-polymer hydrogen linkage, structure of cellulose with, 252*f*

International Energy Agency, 429

Investment priority projects (IPP), 564–565

Ionic liquids, 120

ISO 14040 standards, 499

J

Japanese Automobile Manufacturers Association (JAMA), 489–490

Jatropha curcas, 560

Jet milling, 12–14, 13*f*

Judgement/final comparison matrix, 467*f*

K

Kinetic

analysis, 283–284, 289–298, 291*t*, 294*t*, 296*t*
modeling, 94–95

models, 281–284, 303–307, 305*t*

theory, 280–281

Kissinger-Akahira-Sunose (KAS) integral method, 94, 100*f*

Klason method, 93–94

Kluyveromyces marxianus, 59

L

Lafarge Malaysia Bhd., 339

Large Scale Solar, 535–536

Levenspiel model, 304

Life cycle assessment (LCA), 404–406, 493–494, 498–499

of microalgae conversion to biofuels, 148–152, 149*f*, 150*t*

phases, 148–149

system boundaries for, 148*t*

Life cycle impact analysis (LCIA), 148–149

Lignin, 72, 105–106, 253, 398

application of, 123, 123*t*

in Malaysia, 123–124

content, 116–117, 117*t*

extraction methods, 118–121, 118*f*

acid hydrolysis, 119

advantages and disadvantages of, 122*t*

alkali hydrolysis, 119

deep eutectic solvents, 120–121

enzymatic hydrolysis, 120

ionic liquids, 120

organosolv, 120

pyrolysis, 121

monolignols/oligomer units, 254*f*

properties, 114–116, 115*f*, 116*f*

relocalization, 112

Lignocellulosic biomass (LCB), 89–90, 186, 250–251, 253–255, 256*t*, 259, 399–401

agricultural biomass. *See* Agricultural biomass

empty fruit bunches

kinetic modeling, 94–95

lignin content, determination of, 93–94

pretreatment of, 93

thermogravimetric analysis, of untreated and delignified, 94

feedstock, 5–11

major bonds exist in, 90

pretreatment, 106–114

methods, 90, 91*t*

types of, 106–110

recalcitrance nature of, 90

results and discussion

delignification process, pretreatment

temperature on, 95–96, 95*t*

pyrolysis kinetic, 99–100

thermogravimetric analysis, 96–99, 97*f*

sources of, 89–90

types of, 199–200, 199*t*, 200*f*

Lignocellulosic wastes, 12–17

chemical pretreatments, 14–16

physical pretreatments, 12–14, 13*f*

physicochemical pretreatments, 16–17

technical problems, gasification of, 28–30

Limited government subsidy, 564–565

Lipid extraction microalga (LEA), 387–388

Lipid feedstocks, for food security, 75–76

microalgae, 76

nonedible oil crops, 75–76, 75*t*

Liquefaction, 53, 343–344

Liquid products, yield of, 343–344

Long-chain fatty acids (LCFA), 19

Low-transition-temperature mixtures (LTTMs),

synthesis of, 93

M

Macroalgae, 162*t*

Malaysia

available biomass-based products in, 125*t*

BeWhere Malaysia, spatial representation of the bioenergy workflow in, 541*f*

lignin application in

agriculture, 123–124

- fuel industries, 124
- healthcare, 124
- previous research on biomass/energy supply chain for, 538*t*
- renewable electricity and biodiesel production in, 536*f*
- Malaysia, biofuel development in
 - advanced biofuels, 494–497
 - biogas deployment, policies related to, 525–526
 - first-generation biofuels, 483–494
 - B5, B7
 - and B10 program, implementation of, 486–489
 - B20 and beyond, moving forward to, 489
 - higher biodiesel blend exploration, 489–492
 - issue and challenges, 492–494
 - national biodiesel program implementation, 485–492
 - petroleum depots, biodiesel blending facilities at, 485–486
 - standards, biofuel policy and development of, 485
 - technology development and commercialization, 484–485
 - issues and challenges, 526–528
 - biogas, 526–528
 - biomass, 528
 - second-generation biofuels, 507–525
 - bioethanol and biochemicals, 516–519
 - biogas utilization option, 524–525
 - biomass-to-gaseous fuel, 519–525
 - biomass-to-liquid fuel, 514–519
 - biomass-to-solid fuel, 510–514
 - briquettes, pellets, and torrefied solid biofuel, 510–513
 - integrated anaerobic-aerobic bioreactor, 520–522
 - MPOB-BEE biogas technology, 520
 - oil palm biomass cogeneration, 513–514
 - pyrolysis—bio-oil and biochar, 514–516
 - zero discharge palm oil mill effluent treatment, 522–524
 - supply chain optimization, 498–500
- Malaysian oil palm industry, 505–506
- Malaysian Palm Oil Board (MPOB), 484–485, 489–495, 511–512, 514–515, 520, 525–526
- Material, emission of, 364–375
- Mathematical model, 307–309
- MATLAB software, 307
- Max—min aggregation approach, 453
- Mazda CX-5 laboratory engine test, 490, 491*f*
- MCM-41
 - in catalytic pyrolysis, 26–27
- Mechanical pretreatment method, of lignocellulose materials, 204–205, 206*t*
- Mechanical pretreatment, 106–107
- Mesocarp fiber (MF), 505–506, 513
- Mesophilic operating temperatures, 19–20
- Mesoporous aluminosilicates, 26–27
- Methanogenesis, 19, 57–58
- Metric tons (MT), 557–558
- Michaelis–Menten model, 304
- Microalgae, 62, 76, 162*f*, 162*t*, 202–203
 - applications, 152–154
 - CO₂ reduction, 152–153
 - pharmaceutical products, 153–154, 154*t*
 - wastewater treatment, 152
 - attached cultivation method, 142–148, 142*f*
 - biofilm development, 143–144, 143*f*
 - challenges of, 147–148
 - enclosure approach, 144–147, 144*f*
 - nonenclosure approach, 144–147, 144*f*, 145*t*
 - biomass, 201
 - advantage of, 202
 - bioethanol production from, 201, 202*f*, 203*t*
 - capillary-driven system, 144*f*, 145–147
 - conversion to biofuels, life cycle assessment of, 148–152, 148*t*
 - intermittent submerged system, 144*f*, 146–147, 146*f*
 - permeated system, 144*f*, 147
 - suspended cultivation method, 139–142
 - closed system (photobioreactors), 141–142
 - open systems (open ponds), 140–141, 140*f*
- Microalgae-based biodiesels, 77*t*
- Microporous zeolite catalysts, 26
- Microwave irradiation pretreatment method, 205–206
- Microwave-assisted transesterification (MAT), 80
- Milled-wood lignin (MWL), 121
- Milling equipment classification, 109*f*
- Milling, 121
- Million metric tons (MMT), 557–559
- Minimum fuel selling price (MFSP), 383–388
- Miura-Maki model, 283, 293

Mixed-integer linear programming (MILP),
540–541
Mixed-integer nonlinear programming
(MINLP), 387
Mixing, 322
Molecular distillation (MD), 188*t*
Monod model, 304
Moringa oleifera, 520–522
MPOB-BEE high efficient biogas fermentation
system, 520*f*
MPOB-BEE biogas technology, 520
MPOB-Tsinghua-Shandong University, 516
Myceliophthora thermophila, 408–409

N

National Biodiesel Program, 486–490
The National Biofuel Policy 2006, 485
National Biofuels Board (NBB), 556, 566
National Biomass Strategy 2020, 510
National Renewable Energy Laboratory (NREL),
253–255
oil palm biomass compositions, 255*t*
The National Renewable Energy Policy and
Action Plan, 498–499
Nationally Appropriate Mitigation Action,
429–430
Natural gas, 525*t*
Navier-Stokes equations principles, 309–310
Net Energy Metering, 535–536
Net energy ratio (NER), 148–149
Nickel-based catalysts, 30–31
Nitrous oxide (NO_x), 358–359, 369–371, 370*f*,
372*f*
Noncatalytic fast pyrolysis (NCFP), 381–382, 385
Noncatalytic transesterification, 60–62
Nonedible oil crops, 75–76
Nonisothermal method, 281

O

O₂, 369–371, 372*f*, 373*f*
Oil Deregulation Law, 561
Oil Industry Management Bureau (OIMB), 561
Oil palm biomass
distribution of pyrolysis products from various
types of, 514*t*
and palm oil, energy potential from, 509*t*
second-generation biofuels from, 511*f*
Oil palm biomass chemical potential, 251–255

Oil palm biomass cogeneration, 513–514
Oil palm biomass feedstock, 510
Oil palm biomass in 2019
potential renewable energy from, 510*f*
Oil palm by-products, 318–320
Oil palm empty fruit bunches (OPEFB), 251, 260,
263
Oil palm frond (OPF), 124, 251, 261, 278–279,
284–298, 287*t*, 505–506, 512–515, 528
kinetic plots of pyrolysis of, 290*f*
Oil palm mesocarp fibers (OPMF), 251, 263
Oil palm solid biomass (OPSB), 250–251,
255–258, 260–261, 268–270
Oil palm trunk (OPT), 251, 278–279, 284–298,
287*t*, 505–506, 510, 514–515, 517–518,
528
Oil palm-derived solid biomass, bio-succinic acid
production from, 270–272, 270*f*
Oil reserves country, 182*t*
Omnibus Investments Code of 1987, 564–565
Operational expenditure (OPEX), 460
Optimal technology selection obtained via
max–min-aggregation approach, 470*f*, 474*f*
Optimal technology selection obtained via
weighted-sum approach, 470*f*
Optimal transportation design via weighted-sum
approach, 474*f*
Optimum supply chain synthesis, parameters used
for, 450*t*
Organosolv, 120
Ozonation-dispersed flotation, 166
Ozonolysis, 212

P

Palm biodiesel, 483–494
Palm empty fruit bunch (EFB), 446
Palm fatty acid distillate (PFAD), 484
Palm kernel shells (PKS), 251
Palm methyl ester (PME), 485, 487–489
Palm oil mill effluent (POME), 200, 319,
325–326, 329, 494–495, 496*t*, 505–506,
519–520, 522–528, 523*f*, 525*t*
biogas potential from, 519*t*
Performance of integrated anaerobic-aerobic
bioreactor for codigestion of, 521*t*
treatment stage of zero discharge pilot plant, 522*t*
Palm oil mills in 2019
biomass types from, 506*t*

- Palm oil mill, zero-emission from, 331*f*
- Palm oil wastes
 - experiment materials and methods, 279–284
 - biomass preparation, 279
 - catalyst preparation, 279
 - Coats-Redfern, 281–282
 - kinetic analysis, 283–284
 - kinetic models, 281–284
 - kinetic theory, 280–281
 - Miura-Maki, 283
 - thermodynamic analysis, 284
 - thermogravimetric analysis, 279–280
 - Vyazovkin, 282–283
 - pyrolysis process, thermal degradation behavior
 - of oil palm frond and oil palm
- Palm shell (PS), 498–499, 505–506, 513–516
- Paris Agreement, 535–536
- Partial loads
 - CO₂ emission, 370*f*
 - NO_x emission, 370*f*
 - O₂ emission, 373*f*
 - THC emissions, 374*f*
- Particulates, 32–33
- Pedestrian fatality, risk of, 466*f*
- Pelletization, 10–11
- Petrochemical and bio-based succinic acid
 - production processes, 265*f*
- Petroleum depots, biodiesel blending facilities, 485–486, 486*f*
- Petroleum fuel *vs.* biooil, 187*t*
- pH, 321, 360–361
- Pharmaceutical products, microalgae in, 153–154, 154*t*
- Philippine Energy Plan, 558
- Philippine National Standard (PNS), 560–561
- Philippines
 - biodiesel (CME) refiners and producers in, 559*t*
 - bioethanol producers in, 557*t*
 - biofuels roadmap, 566*f*
 - coconut oil and sugar for the production of
 - biofuels in, 555*f*
 - Ethanol Producers Association of, 558
 - gas pumps in, 556*f*
 - Philippine National Standard fuel quality
 - standards, 561*t*
 - PNS/DOE QS 004:2017—Technical standard
 - for B2 biodiesel blend in, 564*t*
 - PNS/DOE QS 008:2018—Technical standard
 - for E10 bioethanol blend in, 562*t*
 - total energy requirement, 554
 - total power generation by fuel source o, 554*f*
 - Phillippines biofuel roadmap, 566, 566*f*
 - Photobioreactors, 141–142
 - Photofermentation, 327
 - Physical pretreatments, 12–14, 13*f*, 107
 - Physicochemical pretreatment, 16–17, 110, 111*t*
 - Plant cell wall, structure of, 71*f*
 - Plant oils, 11
 - biodiesel derived from, 74*t*
 - Plastic bag photobioreactor, 141
 - Policy and investment, 346–347
 - Potassium hydroxide (KOH), 406–408
 - Power and heat sectors, decarbonization in, 542–545
 - Power tariff subsidy (PTS), 542–547, 543*f*, 544*f*, 549
 - Power transmission requirement, 548*f*
 - Power, heat, and transport sectors, decarbonization
 - in, 545–547, 546*f*, 547*f*
 - Presaccharification prior to simultaneous
 - saccharification and fermentation (PSF), 404–406
 - Pressed mesocarp fiber (PMS), 498–499
 - Pressurized ammonium hydroxide (PAH), 260, 260*f*
 - Pretreatment methods, 106–114, 203–212, 204*f*, 514
 - advantages and disadvantages of, 213*t*
 - biological, 209
 - chemical, 209–212, 209*f*
 - acid, 210–211
 - alkaline, 211
 - ozonolysis, 212
 - coagulation/flocculation for, 166
 - effect of, 110–114
 - composition, 112–114
 - crystallinity, 110–112
 - lignin modification, 112, 113*f*, 114*f*
 - structure, 110–112
 - for empty fruit bunches, 93
 - physical, 204–208
 - mechanical, 204–205, 206*t*
 - microwave, 205–206
 - ultrasonication, 207–208, 207*f*, 208*t*
 - types of, 106–110

Pretreatment methods (*Continued*)

chemical, 110

mechanical, 106–107

physical, 107

physicochemical, 110, 111*t*

thermal, 107–110

Primary sources of energy, 159–160, 160*f*

Principal component analysis-aided optimization

approach, 454–457, 456*t*, 468, 470*f*, 473, 474*f*

Principle component analysis (PCA), 454–455

Process and activity

emissions rate (g/kg biomass) for, 463*t*energy and water consumptions for, 464*t*

safety index (ISI) score and job

creation of, 465*t*

Propionic acid, 56–57

Proteins, 170

Pruning and replanting activities in 2019

biomass types from, 507*t*Pyrolysis, 3–4, 51–53, 54*t*, 121, 184, 341–343,

380–386, 409–412

catalysis role in, 26–27

conditions and product yields, 24–25, 25*t**vs.* gasification, 33

heating rate of, 25

kinetic, 99–100

operating conditions of, 24, 24*f*type of, 52*f*

Pyrolysis—bio-oil and biochar, 514–516

Pyrolyzed palm shell products and

yields, 516*f***R**

Radial Diesel Combustion Engine, 357

Random index (RI) values, 453*t**Rasamsonia emersonii*, 408–409

Ratkowsky models, 306–307

Refined edible clean oil, 74–75

Renewable biomass, hydrolysis of, 212–216

Renewable energy, 138

conversion technologies of, 138*t*

Renewable Energy Act, 564–565

Renewable Energy Directives (RED and RED II), 9

Republic Act 9367, 555–557, 559–560

Rhodopseudomonas palustris, 327

Root mean square error (RMS), 307

SSaccharification and fermentation, 404–406, 405*f**Saccharomyces cerevisiae*, 58, 516, 519

Scenario description, 542

Scheffersomyces stipitis, 404–406

Second-generation bioethanol, 199–201

Second-generation biofuels, 507–525

Second-generation biomass, 50

Separate hydrolysis and fermentation (SHF),

218–219, 243–244

Simultaneous saccharification and cofermentation

(SScF), 404–406

Simultaneous saccharification and fermentation

(SSF), 219–220, 243–244

Single-objective model, 447

Slow pyrolysis, 385–386

Sludge retention time (SRT), 321–323

Social awareness and marketing, 346

Social data, 464–466

Sodium carbonate (Na_2CO_3), 170

catalytic performance of, 170–171

Sodium hydroxide (NaOH), 257–258, 261–263,

359–362, 406–408

Sodium hydroxide pretreatment, 257–258, 258*t*Solvent addition, 188*t*

Stakeholder relationship, 347

Standards, biofuel policy and development of, 485

Starch, 398–399, 399*f*, 400*f*

Starch-rich feedstocks, 197–198

State-of-technology (SOT), 388

Statistical Review of World Energy 2020,
159–160

Strain improvement, 221–224

Subcritical water (subH_2O), 174

Succinic acid (SA), 264–266

Succinic acid application/respective market share

percentages, 267*f*

Sugar-rich feedstocks, 197

Sulfuric (H_2SO_4) acid, for substrate pretreatment,
210–211Supercritical CO_2 (scCO_2), 174

Supercritical transesterification (SCT), 81–82

advantages of, 82

Supply chain, 346

optimization, 498–500

Suspended cultivation method, 139–142

closed system (photobioreactors), 141–142

open systems (open ponds), 140–141, 140*f*

- Sustainability evaluation, dimensionality reduction in, 454*f*
- Sustainable Development Goal 7—Affordable and Clean Energy, 471
- Synthetic natural gas (SNG), 341
- T**
- Tars, 31–33
- Technical Association of the Pulp and Paper Industry (TAPPI), 253–255
 - oil palm biomass compositions, 255*t*
- Technical challenges, 345
 - thermochemical conversion process, 345*t*
- Technical Committee on Petroleum Products and Additives (TCPPA), 560–561
- Technical maturity, 337
- Technical readiness level (TRL), 337–339, 341–344, 344*t*, 347
- Techno-economic analysis (TEA), 380, 383–385, 387–389, 388*t*, 404–406
- Techno-economic analysis, 383–389
- Technology, capital and operating expenditure of, 461*t*
- Technology development and commercialization, 484–485
- Technology readiness level assessment process
 - flow, adaptation of, 337*t*
- Technology selection, 467–471, 468*f*, 469*t*, 471*f*
- Thermal pretreatment, 107–110
- Thermochemical conversion pathways, 380–383, 381*f*
- Thermochemical conversion technology, 51–54
 - gasification, 53–54, 54*t*
 - liquefaction, 53
 - pyrolysis, 51–53
- Thermodynamic analysis, 284, 291*t*, 294*t*, 296*t*
- Thermodynamic study, 289–298
- Thermogravimetric (TG), 284–288, 285*f*
- Thermogravimetric analysis (TGA), 90–93, 96–99, 279–280
- Thermogravimetric approach (TGA), 279
- Thickening, 165–167
- Third-generation bioethanol, 201–203
- Third-generation biomass, 50
- 1000-h endurance test, test vehicle under
 - evaluation for, 490*f*
- Three different models, linear expression of, 284*f*
- Torrefaction, 22–23, 52–53
- Total HCs (THC), 358–359, 371–374, 373*f*, 374*f*
- Total suspended solids (TSS), 165
- Transesterification, 59–62, 406–408, 407*f*, 408*f*
 - biocatalyst, 82–83
 - catalytic, 59–60
 - in situ, 81
 - for lipid conversion, 73–74, 73*f*
 - microwave-assisted, 80
 - noncatalytic, 60–62
 - in situ, 61–62
 - supercritical, 81–82
 - two-step acid base, 80
- Transportation design, 471–475, 472*t*, 473*t*
- Transportation sector, B10 implementation in, 488*t*
- Transportation-related expenses, 462*t*
- Trichoderma reesei*, 408–409
- Triglycerides, 73–74
- Trunk in, 284–288
 - oil palm frond and oil palm trunk thermal decomposition, effect of heating rates on, 288
 - catalyst on oil palm frond and oil palm trunk thermal decomposition, effect of, 288–289
 - kinetic analysis and thermodynamic study, 289–298
- Tsinghua University and TUS Deqing Bioenergy Co., Ltd., 492
- Two-stage reactors, biohythane production with, 328*t*
- Two-step acid base transesterification, 80
- U**
- Ultrasonication pretreatment method, 207–208, 207*f*, 208*t*
- Ultrasound, 17
- Unit material cost, 461*t*
- United Nations Development Programme, 341
- United Nations Framework Convention on Climate Change, 265
- United States Department of Energy, 265
- United States Energy Information Administration (EIA), 69–70, 277–278
- Upward anaerobic sludge blanket (UASB) reactor, 323
- Used cooking oil (UCO), 358–362

V

- Various biofuel production technologies, economic feasibility analysis of, 415*f*
- Volatile fatty acids (VFAs), 55–56, 320–321, 323–324, 326
- Volatile matter (VM), 72
- Vyazovkin (V) method, 282–283, 293

W

- Waste cooking oil biodiesel
 - procedure, 359
 - materials and equipment, 359–362
 - results and discussion, 362–375
 - combustion and torque, heat of, 362–364
 - material, emission of, 364–375

- Waste cooking oil, biodiesel production from, 365*t*
- Waste Cooking Oil Methyl Ester, 358
- Waste Reduction (WAR) Algorithm, 460–462, 464
- Wastewater treatment, microalgae in, 152
- Water extraction, 188*t*
- Weighted-sum approach, 451–453
- Wheel to bioenergy (WTB), 148

X

- Xylose-rich/pentose sugar, fermentation of, 224

Z

- Zeolites, 26, 173
- Zero discharge palm oil mill effluent treatment, 522–524

VALUE-CHAIN OF BIOFUELS

Fundamentals, Technology, and Standardization

Value-Chain of Biofuels presents the fundamental aspects of biofuel productions that encompass conversion technologies of biomass to biofuels, feedstock pre-treatment and associated policies, regulations, and standardizations. The chapters are divided into three parts where Part 1 explores current progress of biofuels' industries, pre-treatment technologies of biomass feedstocks, and conversion processes of biomass to biofuel. Part 2 reviews the different pathways to produce biofuels and biochemicals, including bio-oil, bioethanol, biogas, bio-hydrogen, and bio-succinic acid. Part 3 presents the policies, regulations, and standardizations associated with biofuel productions and applications. Case studies are included based on reviews from both academics and industries, discussing on the economics of biofuel production, in addition to the analysis of biomass and biofuel supply chains. Through these overviews the book provides a reference for the academics, students, researchers, and practitioners working in the fields of bioenergy and renewable energy, and of interest to chemists, bioprocess engineers, chemical engineers, and industrial practitioners in agriculture and petrochemical sectors.

KEY FEATURES

- Gain academic and industry perspectives on biofuel production from lab-based experimentation to pilot and industry scale production, through case studies
- Contain analyses of biomass conversion technologies to biofuels and biochemicals
- Provide clear and concise text

ABOUT THE EDITORS

Suzana Yusup is the Director of Higher Institution Center of Excellence, Center for Biofuel & Biochemical Research (CBBR) Program @ Head of Universiti Teknologi PETRONAS (UTP) CBBR and is a full Professor at Chemical Engineering Department (UTP), Malaysia. Her research interests are related to biomass conversion to biofuels and biochemicals, material development, and greener processes. Graduated in Chemical Engineering from University of Leeds (United Kingdom) in 1992, Master of Science (Chemical Engineering) from the University of Wales Swansea, UK, and Philosophy Doctorate in Chemical Engineering from University of Bradford, UK. To date, Professor Dr Suzana Yusup has authored one book, 26 book chapters, more than 300 scientific articles in high-impact journals and as conference papers, and 21 patents (including 10 granted patents). She has more than 20 years of experience in teaching and is active in research related to thermochemical conversion of biomass to biofuels and value-added products. She is a Chartered Engineer, Chartered Scientist under the Institute of Chemical Engineer UK, Member of Energy Institute UK, a registered professional engineer (Chemical) with Board of Engineers Malaysia, Fellow of Academy of Sciences Malaysia, Leaders in Innovation Fellowship under Malaysia Industry-Government Group for High Technology and the Royal Academy of Engineering UK, Senior Research Fellow of Resilience Development Initiative, Indonesia, and Fellow of International Bioprocessing Association.

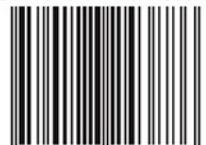
Nor Adilla Rashidi holds a bachelor's degree in chemical engineering (Hons.) (2010), Master of Science degree (MSc) in Chemical Engineering (2014), and a Doctorate degree (PhD) in Chemical Engineering (2019) from Universiti Teknologi PETRONAS, Malaysia. Her main research interests include biomaterial development, wastewater treatment, and carbon capture and storage. To date, she has published over 20 peer-reviewed articles in numerous high-impact journals including *Energy*, *Chemical Engineering Journal*, and *Journal of CO₂ Utilization*. She is currently affiliated with several professional associations, including Malaysia Board of Technologist (Graduate Technologist), Board of Engineers Malaysia (Graduate Engineer), and Institution of Chemical Engineers (Associate Member).



ELSEVIER

elsevier.com/books-and-journals

ISBN 978-0-12-824388-6



9 780128 243886